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# **Angle Aluminum Triangle Bracket**

**M1A-W1134**

**Installation Instructions**

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## Section 1-Safe Guard Instruction



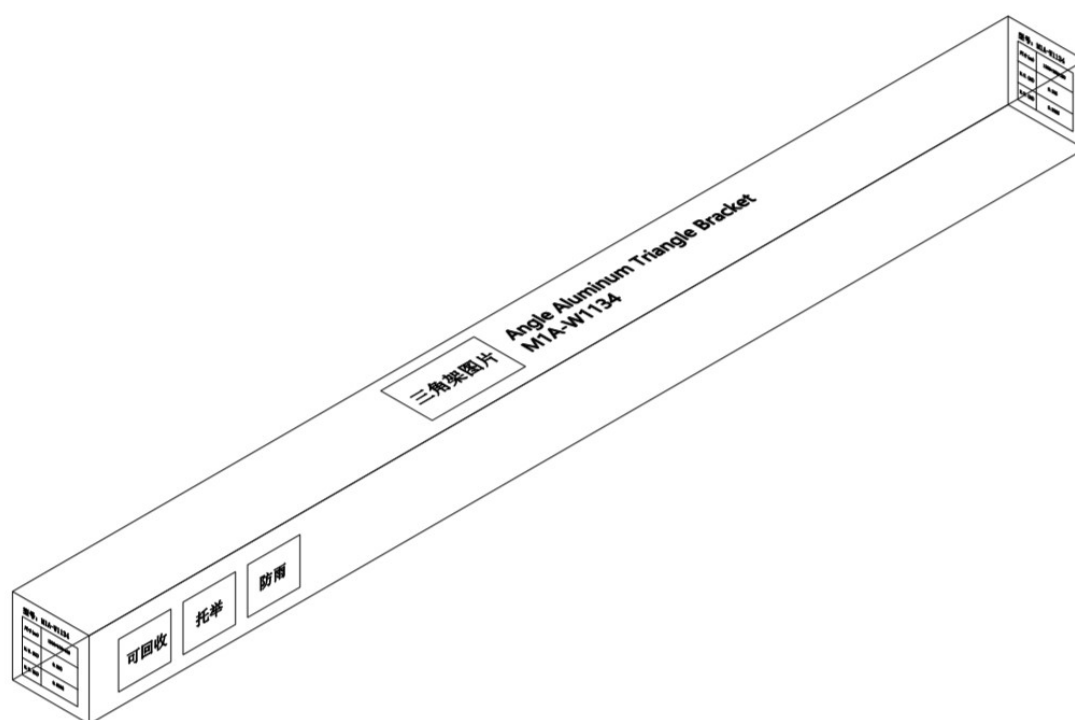
### Warning

- Mounting bracket system should be far away from combustible. The installer need to prevent fire nearing flammable or combustible goods.
- When the fire happened, the first thing is to make sure the safety of aluminum pieces if permit. The Subsequent should be installed after being checked by professional people.
- The parts of the system has been treated on the surface, So it needs to avoid damage during installation and transportation.
- Make sure the right installing sequence, position and procedure during installation, or the damage maybe happened.
- Components connection should be always kept in good condition, avoiding sliding and damaging.
- In case of personal injuries, The installer must wear safety precautions before installing.
- In case of problems and accident, Assembling work must follow the instruction manual.
- Please don't install or operate if the system is destroyed or is short of components.
- During installing and debugging, installers should pay attention to their own security and the falling objects to avoid being injured or bruised.
- Before installation, the ice, snow and dew on the surface of the components should be cleared away on condition that their coatings are not destroyed.
- The rubbing surface of bolts should be cleaned before installation. No dirt such as droplets, mud or greasy dirt.

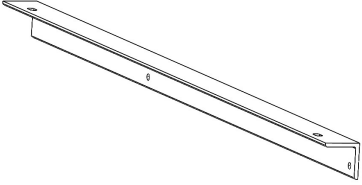
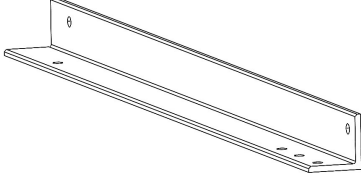
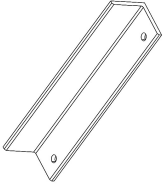
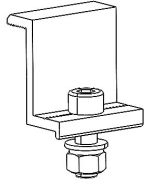
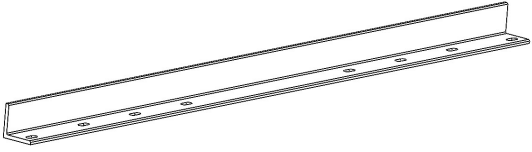
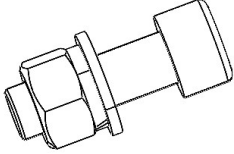

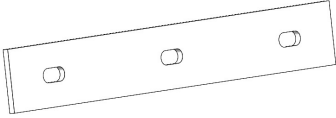
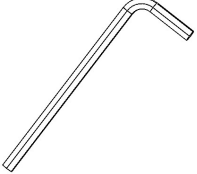
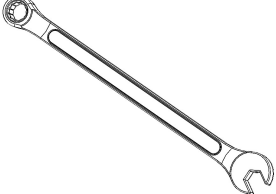
## Section 2-Introduction of Triangle Bracket Mounting System

Product	Angle Aluminum Triangle Bracket (M1A-W1134)
Application	Ground/Roof/Guardrail
Tilt Angle	15°
Material	AL6005-T5/SUS304
Panel Layout	Landscape
Max PV width	1134mm
Design Standard	AS/NZS 1170, DIN 1055, JIS C8955: 2017, International Building Code IBC 200
Warranty	10 year

### Package



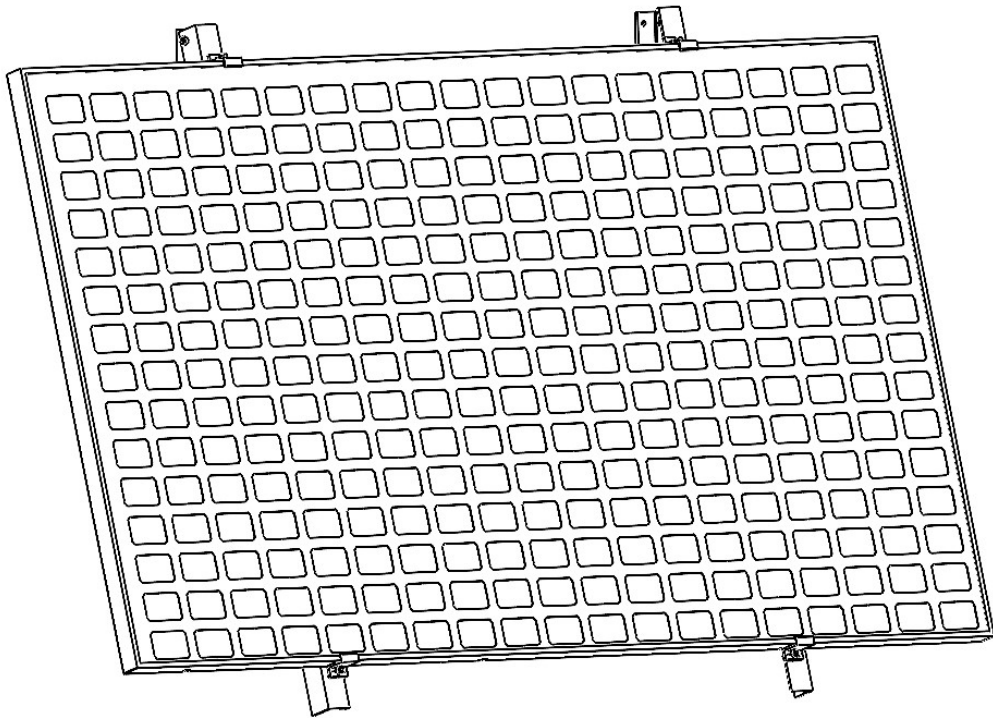
## Parts List

<p>Angle aluminum-1250mm × 2</p> 	<p>Angle aluminum-823mm × 2</p> 
<p>Angle aluminum-232mm × 2</p> 	<p>Side Clamp 40mm × 4 ( Include Bolt Set M8*25 × 4 )</p> 
<p>cross arm and bolt set × 1 (Optional)</p> 	<p>Bolt Set M8*25 × 8</p> 
<p>Bolt Set M8*80 × 6</p> 	<p>SUS304 plate and bolt set 300mm × 2(Optional)</p> 
<p>Allen key 6mm x1</p> 	<p>External hexagon wrench 13mm x1</p> 

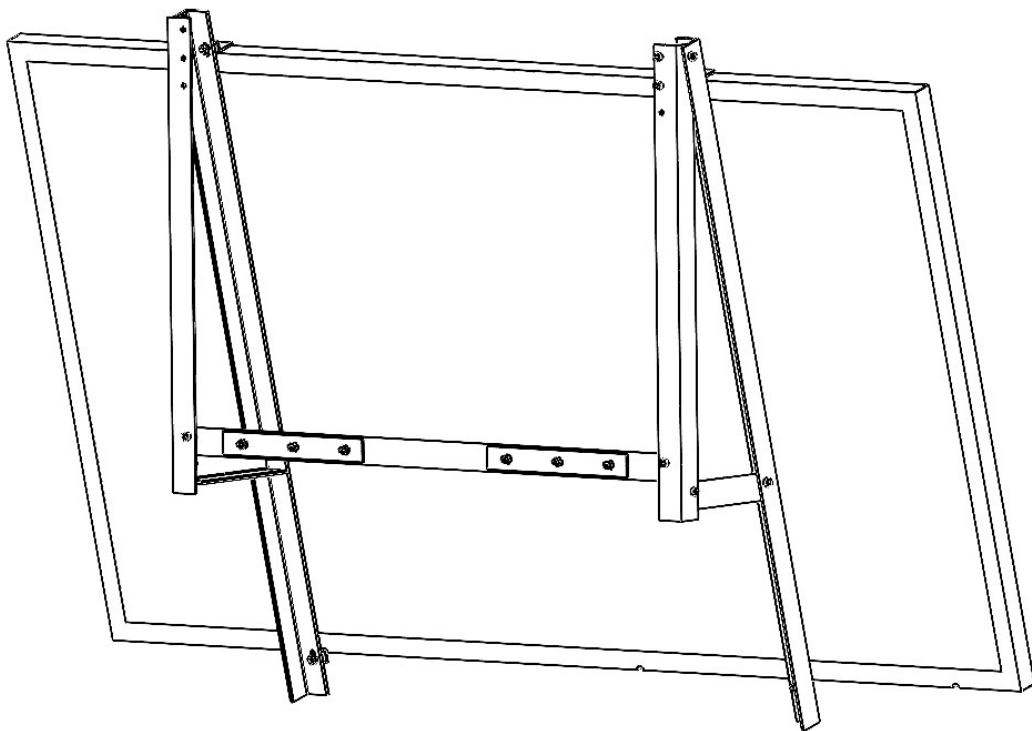
\*Some accessories that are pre-installed on the product are not otherwise listed in the parts list

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**Effect drawing**



Front View



Rear view


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## Section 3-Installation procedures

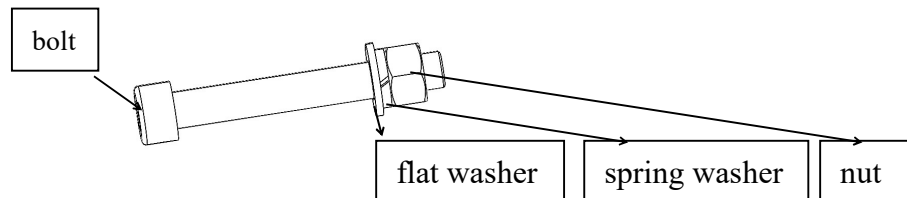
### Pre-installation chapter

◆ Read the installation instruction

 Please read the instructions carefully before installing, to make sure the installation and debugging are conducted in order.

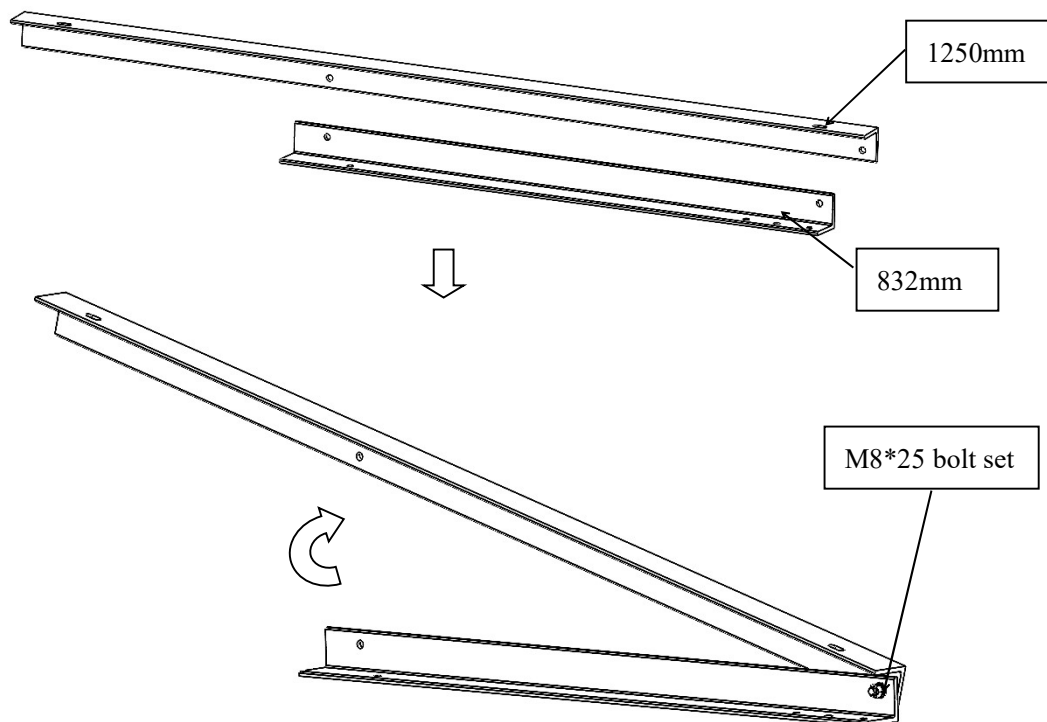
 Warning: please install according to our instruction. Or else your peril.

◆ All bolt groups are installed as a screw on one side, and a flat washer, spring washer, and nut on the other side.



### Step 1- Install the beam and bottom beam

Take out the 1250mm angle aluminum and the 832mm angle aluminum, and connect them with M8\*25mm long screws.

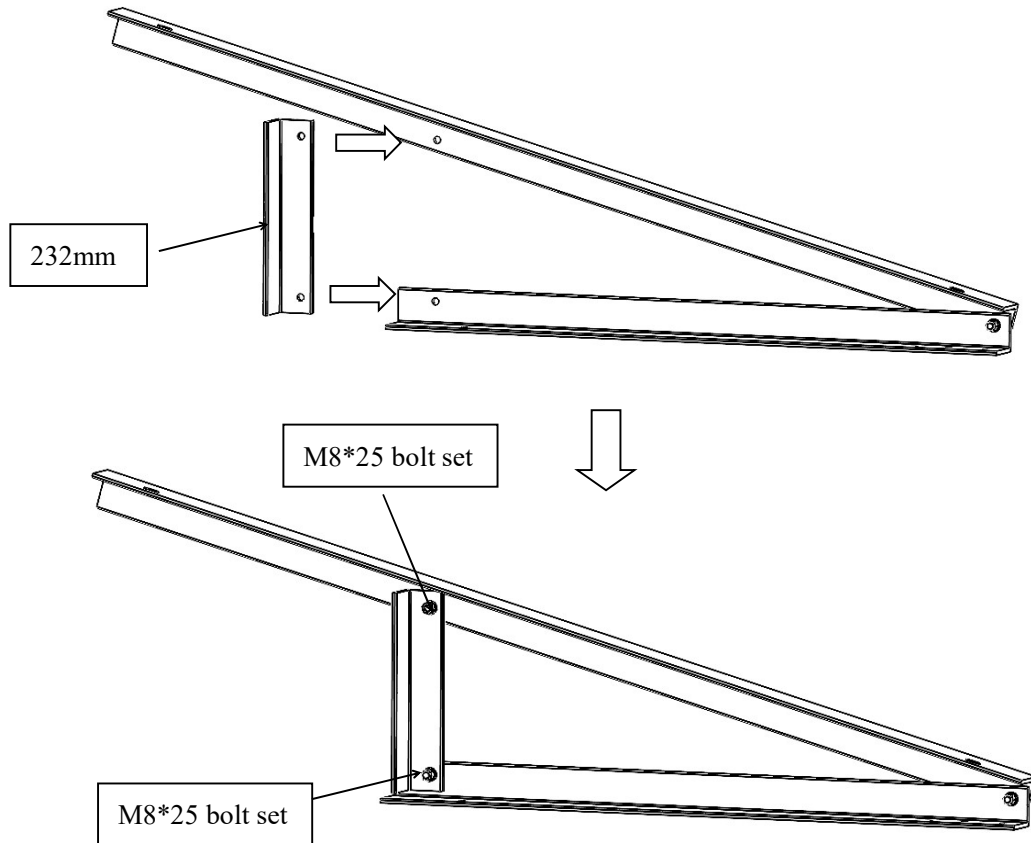


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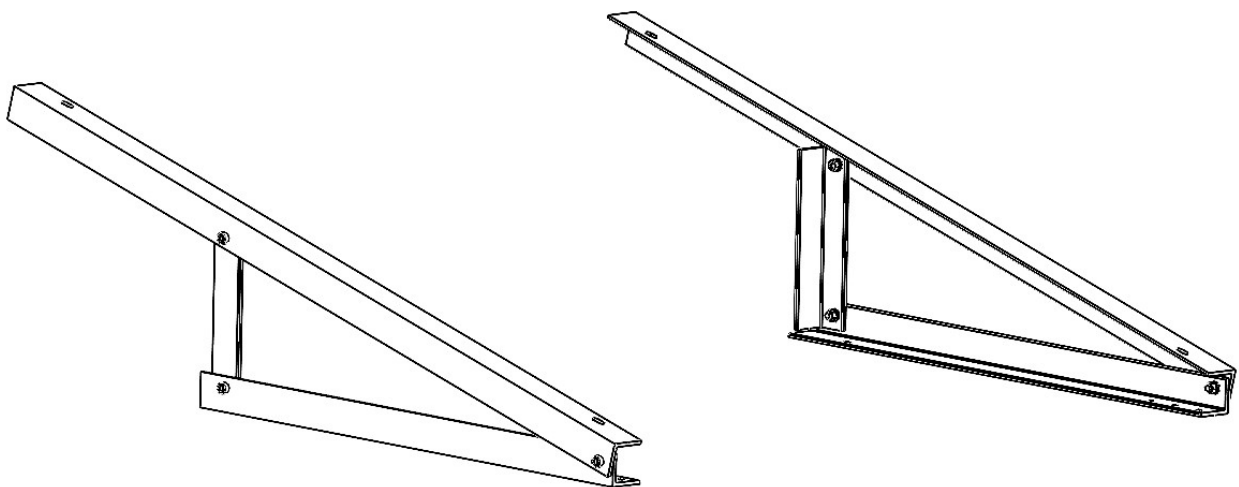
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## Step 2- Install the support column

a. Install 232mm angle aluminum to 1250mm angle aluminum and 832mm angle aluminum through M8\*25mm bolt set



b. Do the same steps for the other set of tripods(Pay attention to the orientation of the two sets of angle aluminum)

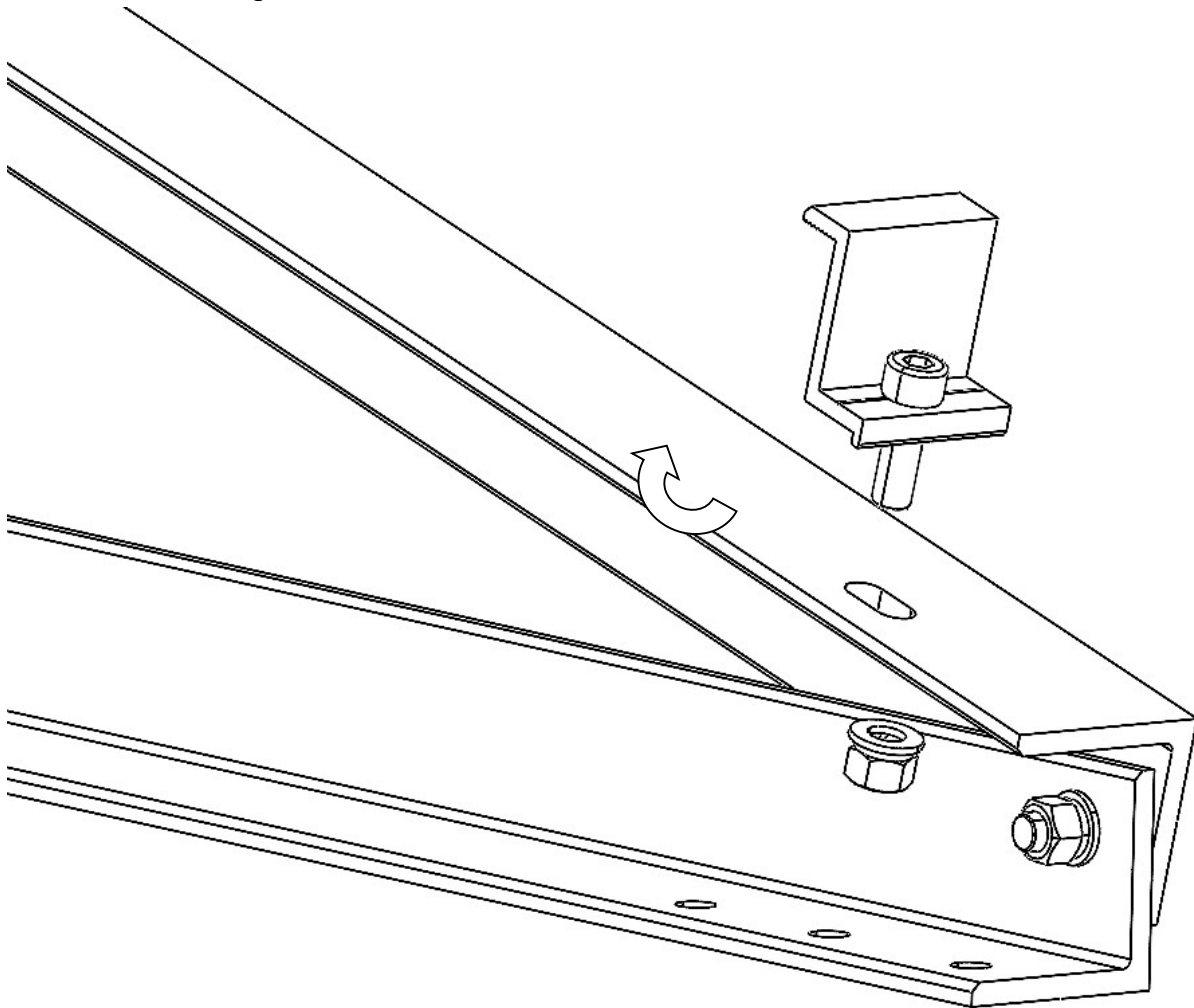




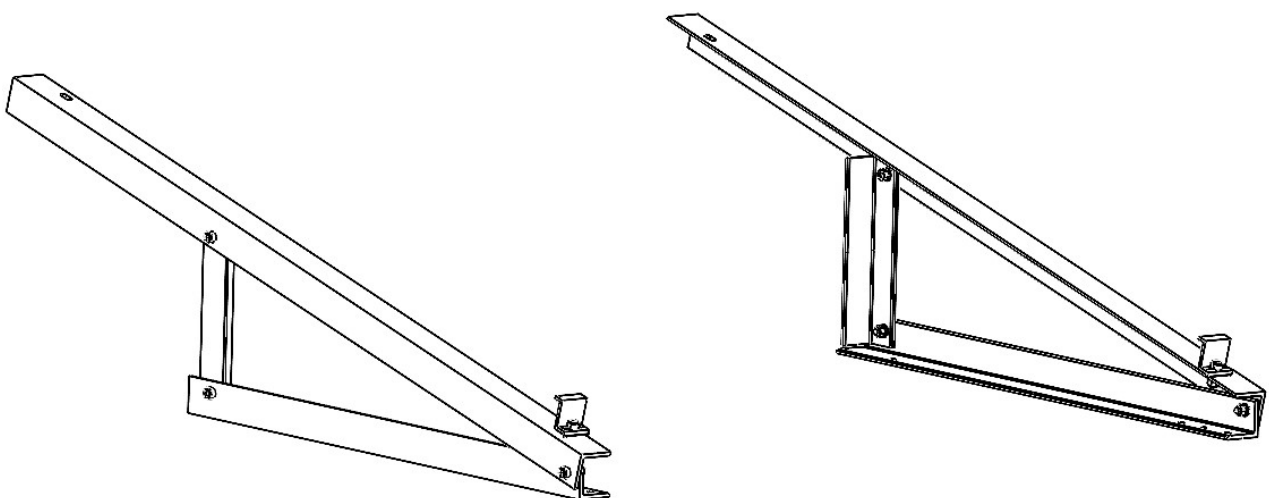
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### Step 3- Install solar panels

a. Install side clamp via bolt set

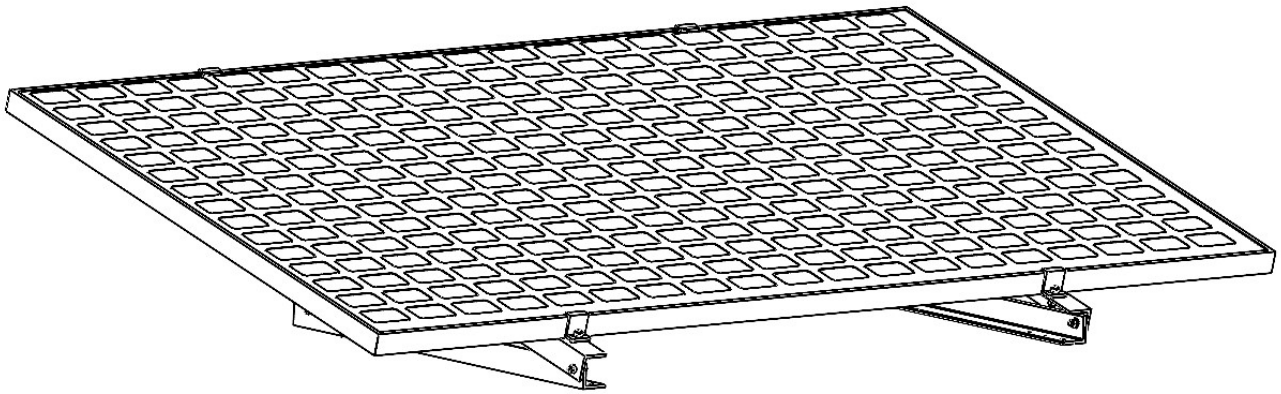


b. Pre-install Side Clamp at the bottom of the tripod to prevent the module from slipping



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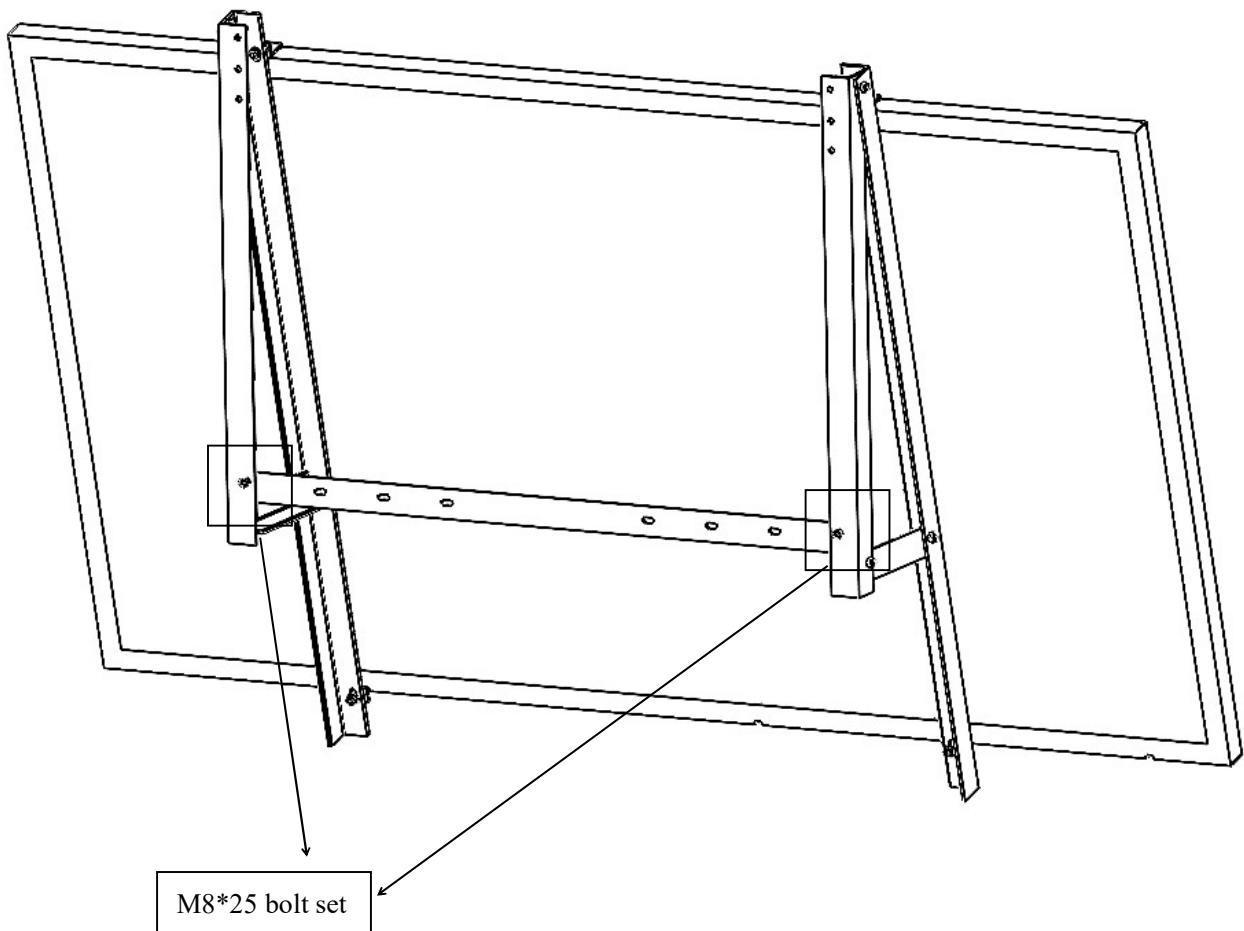
C. Put the solar panel on the mounted tripod and fix it at the four ends with side clamps



### Step 4- Optional installation

cross arm can increase the stability of the tripod and can install the micro inverter on it

a. Fix the cross arm to the bottom beam through the M8\*25 bolt group

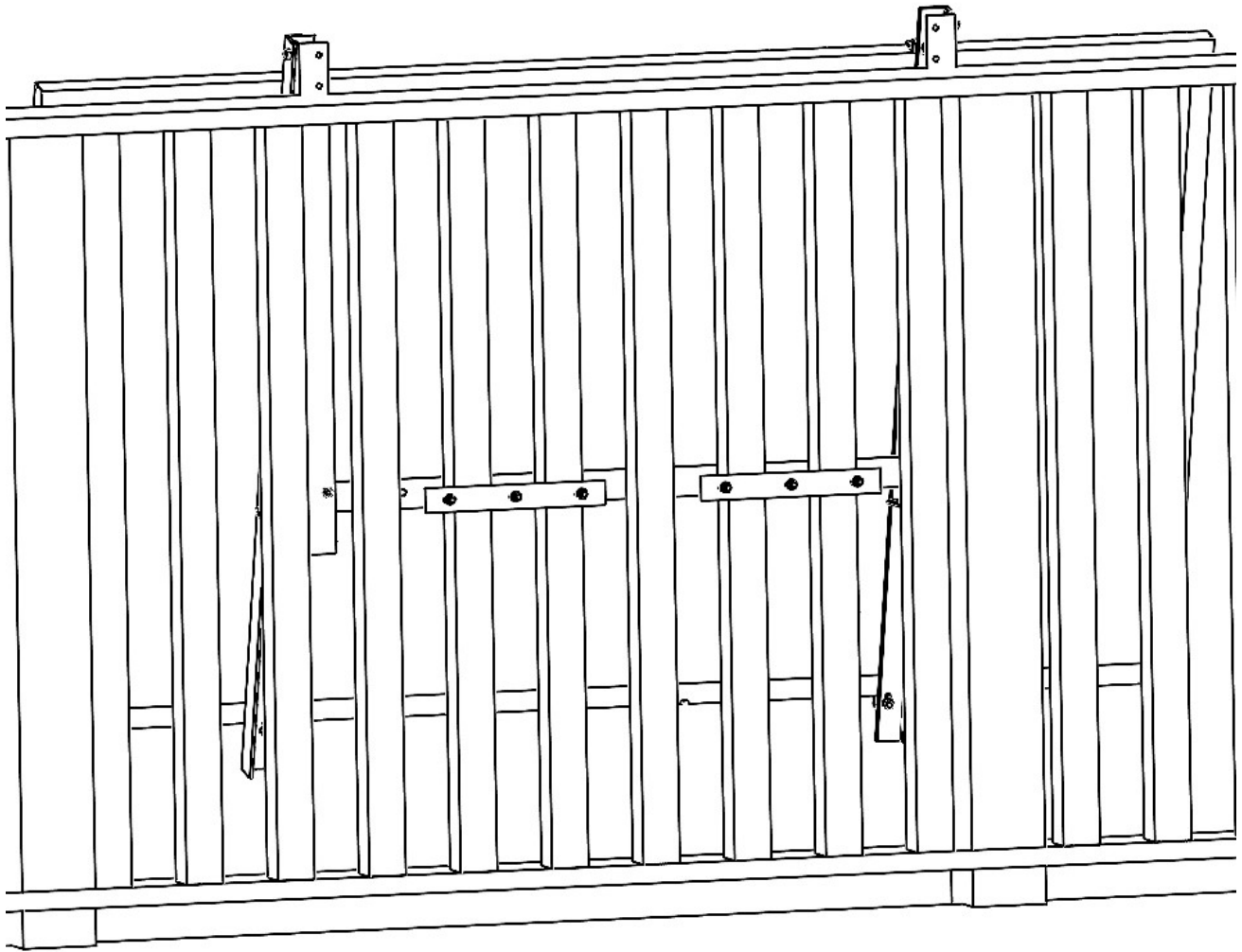


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Stainless steel plates can be used to fasten cross arms and guardrails with bolt kits.

b. Stainless steel plate and cross arms clamp the guardrail through the bolt kit



**Tips:**M1A-W1134 does not include a hook to fix the bracket to the guardrail, if necessary, it can be purchased separately according to the actual size of the guardrail.

SS304 (A2-70) Bolt torque recommendation table	
Bolt Specifications	Recommended torque value (N.M)
M8	8-10
M10	18-20
M12	50-55
M14	70-75
M16	90-95

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## Section 4-Final process of assembly

### Tips for Bolt Installation

Precautions for engineering installation dimensions

- The specific dimensions of the engineering installation are subject to the engineering construction drawings. These installation instructions are for the purpose of explaining the installation method of the product only.

Precautions when installing stainless steel fasteners

- Because stainless steel has good ductility, it is essentially different from carbon steel; improper use will cause the bolt and nut to be unscrewed after being matched. That is, "locking" is commonly known as "biting to death". The prevention of lockup mainly includes the following aspects:

Reduce friction coefficient:

1. Ensure that the thread surface is clean (such as no sand, debris);
2. It is recommended to coat the surface with water wax or add lubricant (such as

butter, 40# engine oil) during installation;

Correct operation method:

1. It must be screwed perpendicular to the axis of the thread, and must not be inclined;

2. During the tightening process, the force must be uniform, and the tightening torque cannot exceed the specified safe torque value;

3. Use a torque wrench or socket wrench as much as possible, and avoid using an adjustable wrench or an electric wrench; when using an electric wrench, try to reduce the speed as much as possible.

4. Avoid using at high temperature, do not rotate quickly when using, avoid the temperature rising rapidly and cause locking; (such as using an electric wrench, etc.)

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## Check after installation

It needs to check the condition of all the components and parts after finishing assemble of fixed mounting system:

- Checking if there are damage
- Checking if there are something forget to assemble
- Checking if all the bolts locked tightly
- Checking if all the modules assembled accordance
- Cleaning project site after assembling.

 **Warning: It needs to check structure condition of mounting system before wiring.**

- Before construction of Junction box and other electric equipments which will be installed in mounting system must be confirmed by technical people .

## Daily maintenance

Maintenance instruction	Maintenance part
<ul style="list-style-type: none"><li>➤ Maintenance of connected bolts</li><li>● Checking every bolt junctions once a year, tightening if the junction is loosening</li></ul>	